

IN THE UNITED STATES PATENT  
AND TRADEMARK OFFICE

JC542 U.S. PTO

09/204866



12/03/98

Docket No.: PA1.615

Express Mail No.: EH892104142US

In re Patent of

JOHNSON, GARY

I hereby certify that this correspondence  
is being deposited with the United States  
Postal Service as EXPRESS Mail Service  
to addressee service under 37 CFR 1.10,  
postage paid, on the date indicated and  
is addressed to:

Assistant Commissioner for Patents  
Washington DC 20231  
on 3 Dec. 1998

For: Patent Application for POWERED CUTTING SURFACE WITH PROTECTIVE  
GUARD FOR EQUINE TEETH



JOHN E. HALAMKA

Dated: 3 Dec. 1998

Torrance, Los Angeles County  
California

UNITED STATES POSTAL SERVICE EXPRESS MAIL FILING

Express No. EH892104142US

Identification no. PA1.615

The commissioner is hereby authorized to charge payment of the following fees associated with this communication or credit any overpayment to Deposit Account No. 08-0207. A duplicate copy of this sheet is enclosed.

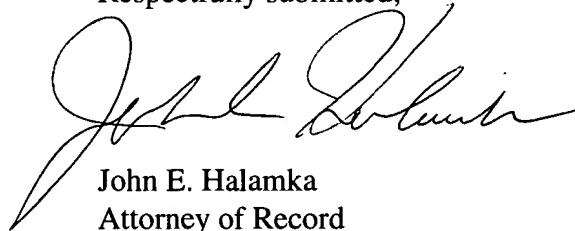
☐ Check No. \_\_\_\_\_ in the amount of \$645.00 for  
ISSUE FEE enclosed.

☒ The filing fee for filing this application with 2 independent claims  
and 27 dependent claims as authorized by 37 CFR.

☒ Any additional fees under 37 CFR.

☒ Any processing fees under 37 CFR.

Respectfully submitted,



John E. Halamka  
Attorney of Record  
21515 Hawthorne Blvd.  
Suite 590  
Torrance, CA 90503  
310-316-6100

## BACKGROUND OF THE INVENTION

This invention relates to the art of tooth maintenance for large animals and more particularly to a set of tools which may be used under powered motion for care and maintenance such as removing a selected portion of the exposed surface of teeth, such as equine teeth, with the powered hand being guided into the mouth of the horse. The powered tool is partially guarded so as to protect fleshy portions of the horse's mouth from being engaged by the powered tool. The tool may have a rotary cutting surface of a selected size and shape, sometimes commonly called a burr, or the tool may be a rotary cut-off disk. The selected tool, either the burr or cut-off disk, is supported and partially enclosed in a protective guard formed as a hand piece that may be guided into the mouth of a horse to perform care and maintenance on a selected portion of the teeth. The hand piece fabricated according to the teaching of this invention provides for quick on and off attachment of a selected cutting surface for maintenance of a preselected portion of teeth within the same hand piece or another hand piece sized to ease access to the next selected portion of the horse's mouth. The selected cutting surface is mounted within the protective guard/hand piece arrangement that may further incorporate a vacuum channel whereby the tooth dust and debris created by the powered cutting surface removing a portion of tooth is sucked out of the mouth of the horse. The motion of the tooth surface removal tool may be changed from rotary to powered reciprocating motion for a selected portion of the teeth. Attaching the powered drive to the rotary cutting surface by means of an adjustable clutch further enhances protection from injury to the inside of the mouth of the horse.

## DESCRIPTION OF THE PRIOR ART

Throughout the life of the horse, the teeth continue to extend from the gums. When non-domesticated horses graze on the ground, they pick up sand and hard particles in the grass, which would naturally reduce the growth of the horse's teeth.

In order for domesticated horses to properly chew their food, which consists mostly of preprocessed grain and formula, the teeth require periodic maintenance. Without the natural wearing of the teeth from grazing on the ground, the teeth may grow uneven and too long, thus interfering with normal eating.

In the past, regular dental care to remove points, hooks or ridges that have grown or worn into the teeth required the use of a specially designed rasp-like tool to remove them, a process called floating the teeth. Because of the structure of the teeth, the horse does not have nerves extending upward in the teeth and therefore feels no pain when the teeth are filed to reshape them.

A grown horse uses 36 teeth to eat. The 6 upper incisors and the 6 lower incisors are for shearing grass and leaves, which are masticated by 12 premolars, and 12 molars located on both sides of the upper and lower jaws. These molars must align for the horse to chew properly.

The majority of dental problems are associated with the molars and premolars. However, if the incisors are too long, opposing molars and premolars may be prevented from engaging properly.

In the prior art, hand tools similar to metal files or rasps were used to remove a selected portion of the tooth surface. These tools consisted of several shaped handles with pads mounted on one end. The pads accepted plates having an abrasive or specially designed file or rasp-toothed surface selected by the user. The mounted abrasive or rasp on the handle was then inserted into the horse's mouth and

1 positioned against the tooth structure that needed to be altered. The  
2 user then manually applied pressure and movement to the handle until  
3 the selected portion of the tooth structure was removed.

4 Some prior solutions to the problem were to add motor  
5 power to the burrs to provide a "power dental tool" to replace the manual  
6 rasps. These solutions ease the manual work but introduced other  
7 problems such as the uncontrolled creation of dust and debris as well as  
8 the danger of injury to the horse and user from exposed high speed  
9 reciprocating or rotary burrs or rasps which may engage soft tissue such  
10 as the cheek, tongue, or gums inside the horses mouth.

11 Thus, there has long been a need for an arrangement that  
12 allows the user, usually a veterinarian, an owner or an equine dentist, to  
13 easily perform the removal of preselected material from the exposed  
14 surface of the horse's teeth without danger to the horse or the person  
15 doing the job.

16 It is desired that the arrangement allow the user to access  
17 the full array of teeth with a set of preselected shaped and surfaced files,  
18 rasps or other tools such as diamond cut-off blades.

19 It is further desired that the arrangement be motor driven  
20 but provide safety to the user and horse.

21 It is further desired to provide preselected shaped covers or  
22 guards around selected portions of the rotary tool to allow the system to  
23 be used in all parts of the mouth of the horse.

24 It is further desired to provide a clutch between the motor  
25 and the rotary tool. The threshold of disengagement of the rotary power  
26 applied by means of the clutch may be adjustable with access for  
27 adjustment that does not require dismantling the system.

28 It is further desired that the arrangement be able to remove  
29 accumulation of debris from the inside of the horse's mouth during the  
30 procedure.

1 It is desired that a simple latching or unlatching movement  
2 engage and disengage the selected tool within the rotary driven  
3 arrangement.

4 It is desired that a simple latching or unlatching movement  
5 engage and disengage selected guards around the rotary tool.

6 It is further desired that during the operation of the  
7 arrangement for the removal of material from inside the mouth the  
8 inadvertent engagement of soft tissue inside the mouth not adversely  
9 affect the user or the horse.

10 It is desired that reconfiguration of the arrangement be  
11 accomplished even if the users hands are slippery.

12 It is further desired that the motor be separated from the  
13 rotary tool by a drive train so that the user need not support the weight  
14 of the motor during the procedure.

15 It is further desired that the arrangement be easily adapted  
16 to a "power dental tool" motor or handle the user may presently own.

17 SUMMARY OF THE INVENTION

18 Accordingly, it is an object of the present invention to  
19 provide an arrangement that allows the user to safely and easily perform  
20 a dental procedure of removal of preselected material from the exposed  
21 surface of the teeth of horses.

22 It is another object of the present invention to provide an  
23 array of preselected size, shape and surfaced tools to be used to remove  
24 the tooth material as well as a means for quickly changing the rotary tool  
25 selected and provide a guard around a selected portion of the rotary tool  
26 so that it does not engage the flesh inside the mouth of the horse.

27 It is an object of the present invention to provide a  
28 clutch arrangement which allows the user to initially adjust the  
29 threshold at which the rotary motion will disengage should the rotary  
30 tool inadvertently entangle flesh inside the mouth of the horse. It is a

1 further object that said threshold may be easily changed as the  
2 procedure progresses among various portions of the mouth without  
3 dismantling the system.

4 It is another object of the present invention to provide a  
5 method of removal of the tooth material debris from inside of mouth of  
6 the horse without stopping or interfering with the progress of the  
7 procedure.

8 It is yet another object of the present invention to provide an  
9 arrangement which does not require the user to support the motor  
10 during the procedure.

11 It is yet another object of the present invention to be easily  
12 mountable on or at least partially adapted to a "power dental tool" which  
13 may be currently owned by the user.

14 The above and other objects of the present invention are achieved,  
15 according to a preferred embodiment thereof, by providing a system of  
16 an improved power tool arrangement of a motor, power train, tools that  
17 remove tooth material, rotary tool hand pieces which support the tools  
18 for rotary motion or reciprocating motion and provide a guard to  
19 separate the tool from soft tissue. The arrangement is provided with  
20 means to easily reconfigure the tool, tool support and guard to adapt the  
21 system for powered removal of preselected portions of teeth.

## 22 MOTOR

23 The power for the preferred arrangement may be supplied  
24 from a preselected off the shelf rotary hand tool that may be obtained in  
25 various configurations of torque and adjustable rpm under the  
26 trademarks DREMEL or SUHNER. Each motor is designed to accept the  
27 shaft of a tool with an arrangement of a collet. The tool may have a  
28 selected cutting surface and a selected length of shaft. The rotary hand  
29 tool may be enhanced with a flexible shaft, one end adaptively  
30 mountable on the rotating shaft of the motor and the remote end

1 attachable to an optional handle whereby under the condition of the  
2 rotary tool being mounted on the handle, the user may perform work by  
3 directing the rotary tool remote from the motor without having to  
4 support the weight of the motor. The motor may be supported within a  
5 backpack, fannypack or sling arrangement worn by the user.

#### 6 POWER TRAIN

7 The flexible shaft that may be mounted between the motor  
8 and the tool removes the burden of holding the motor and physically  
9 separates the motor from the tool thereby diminishing the level of sound  
10 of the arrangement that may be disturbing to the horse. One end of the  
11 flexible shaft may incorporate an adapter for quick push on connection  
12 with the selected motor, the end attachable to the hand piece may be  
13 fabricated with a stainless steel sleeve and shaped to incorporate a catch  
14 engagable with a latch mounted on the hand piece. The length of the  
15 flexible shaft may be selected to provide easy movement of the end of the  
16 shaft remote from the motor.

17 However, the flexible shaft arrangements provide direct  
18 coupling between the motor and the rotary tool. Should the tool engage  
19 a portion of the soft flesh inside the mouth of the horse or bind against  
20 the surface of the teeth, the rotational energy of this direct connection  
21 may cause damage to the horse before the tool can be removed or the  
22 power disconnected from the motor. In the present invention an adapter  
23 is provided between the motor and the flexible shaft. An adjustable  
24 clutch is mounted within the adapter to be accessible to the user to  
25 adjust the threshold of torque transmitted between the motor and the  
26 flexible shaft of the power train. Should the tool bind, as soon as the  
27 selected threshold is exceeded, the movement of the power train is  
28 interrupted so that the user may safely disengage the tool or clear the  
29 obstruction thereby providing protection to the horse and user of the  
30 arrangement.



## TOOL

1  
2 It is possible to obtain off the shelf tools to which rotary  
3 motion is applied. The tool is mountable in the motor and generally  
4 consists of a shaft and a working surface mounted on the end of the  
5 shaft. The shaft is nominally no longer than 1 to 2 1/2 inches. The  
6 working surface is provided in an array of shapes, sizes and surfaces.  
7 Some of the preferred shapes include a sphere, cone, cylinder, and  
8 combinations such as cylinder topped by a half sphere. These tools may  
9 be commonly called a burr. The cutting surface formed in the tool may  
10 be a preselected pattern of raised rasp like teeth of a preselected size and  
11 shape which removes tooth material without binding, bouncing or filling  
12 the rasp like teeth with debris.

13 Another type of rotary tool is the cut-off disk which is a  
14 platter about the size of a quarter covered with diamond dust and  
15 mounted on a shaft. This disk may be used edge on to cut off a selected  
16 portion of a tooth rather than grind off the portion with a burr. The edge  
17 of the disk may also be used to score the selected portion of tooth so that  
18 portion may be chipped off. The flat surface of the disk may be used as  
19 a polishing tool or may be used to round off any sharp edges like a disk  
20 sander.

21 If a tool having a working surface is mounted within a collet  
22 either on the end of the motor or on the end of the handle attached to  
23 the motor or end of a flexible drive shaft and the rotary tool has a shaft  
24 length of more than approximately 2 1/2 inches, the operation of this  
25 configuration of an extended cutting surface rotating at high speed and  
26 fully exposed, may be dangerous to the user and to the work piece, in  
27 this case the mouth of a horse. The mouth of a horse is deep and  
28 requires a tool of at least 12 inches in length to adequately reach the  
29 exposed surface of the back molars.

1 GUARD (Safety shield/hand piece) AND ROTORY TOOL  
2 SUPPORT (with vacuum channel)

3 A guard in the form of an encircling shield may be installed  
4 around the tool's shaft and cutting surface to separate the user and  
5 portions of the horse's mouth from the tool which is in rotary motion.  
6 The guard should be fabricated to have a minimal opening to allow only  
7 a selected portion of the cutting surface to be exposed. The hand piece,  
8 mountable on the end of the motor or flexible shaft, may be fabricated to  
9 incorporate the guard in a manner that allows the tool to be mounted  
10 within a channel of the hand piece thereby supporting the shaft and  
11 encircling the cutting surface. Support of the shaft is generally required  
12 if the shaft of the tool is longer than approximately 4 inches in order to  
13 reach into all areas of the mouth of the horse, pressing the cutting  
14 surface onto the surface of the tooth may move the shaft and or cutting  
15 surface against the safety shield or channel of the handpiece. Bearings  
16 may be mounted at preselected positions along the channel to support  
17 and protect the rotating shaft and cutting surface under conditions of  
18 engaging the channel or guard surfaces.

19 The hand piece may be supplied as a set of selected lengths  
20 specially adapted to service a selected portion of the horse's mouth. A 6  
21 to 8 inch hand piece may be used to service the incisors. A 12 to 14  
22 inch handpiece may be used for the back molars. An 8 to 12 hand piece  
23 may be supplied for intermediate service whereas a 10-inch hand piece  
24 is the recommended length for an all around arrangement.

25 The hand piece may include a second channel partially  
26 separate from the rotary tool channel. The hand piece may be  
27 fabricated to form an orifice near the cutting surface whereby the orifice  
28 is in communication with the second channel. The end of the second  
29 channel remote from the cutting surface is attachable to a vacuum  
30 source such as a "SHOP VAC" ® whereby tooth material removed by the

1 cutting surface may be sucked out of the mouth of the horse along the  
2 second channel without having to remove the hand piece from the  
3 mouth of the horse.

4 The hand piece may also incorporate appropriate gearing  
5 and joints to transpose the rotary motion of the motor and apply a  
6 reciprocating motion to the tool mounted on hand piece. The  
7 reciprocating tool usually contains a textured surface to remove tooth  
8 material especially from the rear most molars which so abuts the gum of  
9 the horse that the use of a rotating tool even with a guard may cause  
10 injury to the gum.

11 In the preferred embodiment, the incorporation of an  
12 adjustable clutch within the power train, mounting of at least one  
13 support bearing within the handpiece, mounting the rotary tool with a  
14 guard and further providing for the mounting of shaped guard  
15 extensions on the surface of the guard provides a quick reconfiguration  
16 of the arrangement during the procedure that provides care and  
17 maintenance for the entire set of teeth.

18 An adapter may be provided to allow the user to use at least  
19 a portion of the arrangement such as the tool handpiece and guard  
20 system with a power dental device already owned by the user.

#### 21 BRIEF DESCRIPTION OF THE DRAWINGS

22 The above and other embodiments of the present invention  
23 may be more fully understood from the following detailed description,  
24 taken together with the accompanying drawings, wherein similar  
25 reference characters refer to similar elements throughout, and in which:

26 Figure 1A, B, C, D and E are front views of the present  
27 invention;

28 Figure 2 is a front view of a bearing support;

29 Figure 3 is a front view of another bearing support;

1 Figure 4 A, B, C, and D are views and a cross section of the  
2 present invention;

3 Figure 5 A, B, and <sup>C</sup>~~D~~ are views of another embodiment of the  
4 present invention;

5 Figure 6 B and F are views of another embodiment of the  
6 present invention, Figure 6 H is a view of the hose;

7 Figure 7 B and F are views of a flange;

8 Figure 8 is a cross sectional view of the present invention;

9 Figure 9 is a cross sectional view of the present invention;

10 Figure 10 is a front view of the bearing support;

11 Figure 11 is a view of another embodiment of the present  
12 invention, Figure 11 E is a view of the extended shaft;

13 Figure 12 F, B, S and A, B, C are views of another  
14 embodiment of the present invention ;

15 Figure 13 is a view of an attachable handle;

16 Figure 14 A and B are views of other embodiments of the  
17 present invention;

18 Figure 15 is a detailed view of Figure 14 A;

19 Figure 16 is a schematic of the power train;

20 Figure 17 is a view of the clutch arrangement; and

21 Figure 18 is a view of the flexible shaft sleeve.

22 DESCRIPTION OF A PREFERRED EMBODIMENT

23 Referring now to the drawing, there is illustrated in Figures  
24 1A through 1E an embodiment of an arrangement fabricated according  
25 to the teaching of the present invention and generally designated 10.  
26 Figure 1A illustrates a rotary tool support generally designated 301  
27 mountable within a hand piece generally designated 401. The hand  
28 piece 401 is fabricated to form a guard around a selected portion of the  
29 cutting surface 302. This embodiment is adapted to be attachable to a

1 motor directly or by means of a flexible shaft and/or a handle that the  
2 user may own.

3 The rotary tool support 301 illustrated in Figure 1A is  
4 fabricated to support the shaft 303 of the rotary tool with a cutting  
5 surface 302 mounted on the shaft 303, even if a long shaft 303 (greater  
6 than 6 inches) is used.

7 Now referring to Figure 1C, the hand piece 401 fabricated  
8 according to the principals of the present invention incorporates the  
9 base 403 which may be fabricated to adapt the arrangement to a  
10 powered rotating source, such as a flexible shaft which is engageable with  
11 the shaft 303, or be mountable directly on the end of a powered rotating  
12 source already owned by the user. The end of the hand piece 401  
13 remote from the powered rotating source is fabricated as a guard  
14 encircling a selected portion of the cutting surface 302 and may accept  
15 the mounting of an extended guard 406. The long shaft 303 of the  
16 rotary tool is required so that the arrangement may be used to reach  
17 even the rear most teeth within the mouth of the horse. The shape of  
18 the extended guard 406 may be selected to protect a particular portion of  
19 the horse's mouth and thus may form a set of removable attachable  
20 guards.

21 Now referring to Figure 1 A, there is illustrated a rotary tool  
22 support generally designated 301. The rotary tool mounted with the  
23 support 301 has a cutting surface 302 mounted on a shaft 303, this  
24 illustrated combination is commonly known as a burr. The shaft 303  
25 extends along a bearing support sleeve 304. In the preferred  
26 embodiment, a bearing 305 is press fit into the end of the sleeve 304  
27 nearest the cutting surface 302. An upper shaft seal 306 is mounted  
28 above the bearing 305. A lower shaft seal 307 may be mounted on the  
29 end of the shaft 303 remote from the cutting surface 302 to protect the

1 bearing 305 from contamination. Figure 1 B shows the rotary tool  
2 support 301 fully assembled.

3           Figure 1 C illustrates a hand piece generally designated 401.  
4 An outer shell fabricated of a capped tube 402 is mounted into an  
5 adaptive base 403 having a plurality of setscrews 405 depicted as an  
6 upper pair 405U and a lower pair 405L. The diameter of the tube 402 is  
7 selected to be a snug fit for the fully assembled rotary tool support 301  
8 but allow the tool support 301 to be easily inserted into or removed from  
9 the tube 402. A selected upper portion of the tube 402 is removed down  
10 to the lower edge 404 to form an opening and expose a selected portion  
11 of the cutting surface 302. The remainder of the outer shell capped tube  
12 402 forms a shield around the cutting surface 302. If more protection is  
13 desired an external guard 406 of preselected shape may be slid over the  
14 end of the tube 402 and secured in place with a set screw 405. The  
15 shape of the external guard 406 is selected so as to not come into  
16 contact with the cutting surface 302. Walls 407 form an opening in the  
17 external guard 406 to expose a preselected portion of the cutting surface  
18 302.

19           Figure 1 D illustrates the rotary tool support 301 fully  
20 inserted into the hand piece 401 and secured lightly therein by the  
21 upper pair of setscrews 405U. The end of the shaft 303 remote from the  
22 cutting surface 302 is mounted into the collet 202. In this embodiment,  
23 the collet 202 is mounted on the end of a flexible shaft handle 203,  
24 which may be mounted to a motor. The adaptive base 403 is installed  
25 over the flexible shaft handle 203 and tightly secured in place by the  
26 lower pair of setscrews 405L followed by tightening the upper pair of set  
27 screws 405U. Figure 1 E shows the exposed portion of the cutting  
28 surface 302 surrounded by the hand piece 401 and external guard 406  
29 fully assembled.

1           The external guard 406 may be fabricated with second wall  
2 409 forming an intake orifice 410 at a preselected position near the  
3 cutting surface 302. A vacuum channel 408, which in the preferred  
4 embodiment is a hollow tube, may be mounted or fabricated within the  
5 external guard 406, positioned essentially parallel to the handpiece 401  
6 and in communication with the orifice 410. As the channel 408 has one  
7 end making a connection with the intake orifice 401 formed by second  
8 wall 409, the channel 408 provides an open passage way for sucking out  
9 dust and debris created during use of the cutting surface 302 upon the  
10 condition of a vacuum source attached to the end of channel 408 remote  
11 from the intake orifice 410.

12           In Figure 2 there is illustrated another embodiment of the  
13 rotary tool support 301 fabricated as above with the addition of a lower  
14 bearing 308 mounted within the bearing support sleeve 304 above the  
15 lower shaft seal 307. However, when the shaft 303 in such a multiple  
16 bearing arrangement is mounted within the collet 202 of the flexible  
17 shaft handle 203, should the flexible shaft handle 203 also be fabricated  
18 with a multiple bearing arrangement, a misalignment of the bearings of  
19 the flexible shaft handle 203 and the bearings supporting shaft 303 may  
20 occur to cause excessive wear on one or more of the bearings or may  
21 cause the arrangement to bind and not be smoothly rotatable by the  
22 motor. This binding may be overcome by providing a means to adjust  
23 the alignment of the bearings.

24           If the lower bearing 308 and external seal 307 are removed  
25 to overcome any binding problem then another problem may develop.  
26 During use of the arrangement, the end of the bearing support sleeve  
27 304 remote from the cutting surface 302 may come into contact with the  
28 collet 202 causing excessive wear to the point that the collet 202 cannot  
29 be loosened for the removal of the shaft 303.

1                   Figure 3 illustrates a solution. The use of a lower bearing  
2 308 and lower seal 307 can be eliminated and damage to the collet 202  
3 be avoided by mounting a hollow brass tube 309 onto the shaft 303.  
4 Upon the mounting of the shaft 303 into the collet 202, the end of the  
5 brass tube 309 may be positioned to be spaced apart from the collet 202  
6 or in contact with the collet 202. However the end of the sleeve 304  
7 should not be in contact with the collet 202. The brass tube 309  
8 extends from below the upper bearing 305 to a selected distance, 1/16  
9 to 1/8 inch, below the end of the bearing support sleeve 304 remote  
10 from the upper bearing 305. Upon use of this arrangement, the brass  
11 tube 309 performs the function of a bearing by allowing the remote end  
12 of the sleeve 304 to come into contact with the brass tube 309 but the  
13 brass tube 309 keeps the sleeve 304 separate and apart from the  
14 rotating shaft 303.

15                   Figure 4 illustrates a specialized handpiece 402 fabricated  
16 according to the teachings of this invention to incorporate a first channel  
17 for the support for the shaft 303 of the selected rotating tool, a guard  
18 partially encircling the tool mounted on the shaft and a second channel  
19 which may be attached to a vacuum source. This arrangement generally  
20 designated 401 and is fabricated to directly attach to a preferred motor  
21 by means of a flexible shaft. The rotating tool illustrated as mounted in  
22 the handpiece 402 is a diamond cutoff disk 310 mounted on the end of  
23 shaft 303. In the preferred embodiment, the center of the disk is welded  
24 to the shaft rather than attached to a shaft by a screw or bolt. This  
25 arrangement creates a flat surface on the topside of the disk and is  
26 preferred for polishing, as it does not have any high points. The disk  
27 310 may be used in this arrangement to slice off a portion of a tooth  
28 rather than grind off the portion with a cutting surface known as a burr.  
29 The partial cutaway view in Figure 4 B illustrates the end of the shaft  
30 303 remote from the disk 310 to be removably insertable within the



1 bearing support sleeve 304 through the bearing 305. The shaft 303  
2 may be further protected by a hollow brass tube 309. A connector 311  
3 attaches the end of the shaft 303 remote from the disk 310 to an adapter  
4 312 which is adapted to slip directly into the end of a motor driven  
5 flexible shaft that compatible with the selected motor obtained under the  
6 trademark SUHNER. Another preselected shaped adapter 312 may be  
7 mounted to the connector 311 to facilitate easy connection to a flexible  
8 shaft compatible with the DREMME<sup>®</sup> motor. A latch 413 may be  
9 mounted on the handpiece 402 engagable with a catch formed on the  
10 end of the flexible shaft to hold the end of the flexible shaft within the  
11 hand piece 402. The illustrated hand piece 402 may be re-configured by  
12 replacing the cut-off disk 310 with a selected burr (cone, cylinder or ball)  
13 and used for care and maintenance, particularly in the front portions of  
14 the horse's mouth.

15 A flange 411 may be added to the hand piece 402 to provide  
16 room for a second channel that functions as a vacuum channel 408.  
17 This second channel is fabricated within the handpiece 402 and flange  
18 411. An orifice 410 of a preselected shape may be fabricated in the  
19 handpiece 402 near the cutting surface of the rotating tool 310. The  
20 vacuum channel 408 is fabricated to have one end in communication  
21 with the orifice 410 and the other end adapted to be connected to a  
22 vacuum source. The vacuum channel 408 provides a hollow pathway  
23 starting from the orifice 410 for the removal of debris through the second  
24 channel upon connection to a vacuum source. Some segment of the  
25 second channel for the vacuum path and the first channel for the shaft  
26 within the shaft support may be in common before being bifurcated.  
27 Figure 4 D depicts how the flange 411 is held within the handpiece 402  
28 with a snug fitting tongue and groove arrangement 412 and kept in place  
29 by a set screw 405. In the preferred embodiment the snug fit eliminates

The close fitting of the cutting surface to the handpiece 401 is achieved in the preferred embodiment by fabricating the base 415 of the handpiece 401 as illustrated in Figures 6 F and 6 B. In the preferred embodiment, the base 415 is machined of aluminum bar stock to form a rounded cap 416 on one end and access channel 417 open on the other end. Wall 407 is shaped to form an encircling guard around a portion of the cutting surface thereby exposing only a selected portion of the cutting surface near the rounded cap 416. Wall 407 extends away from the rounded cap 416 and toward the access channel 417 to form a first channel for the shaft 303 mounted within the shaft support sleeve 304 as illustrated in Fig 10. This shaft channel is bifurcated below the exposed cutting surface to communicate with a second channel 408, which is part of the vacuum path. Second wall 409 forms an orifice 410 near the cutting surface. A flange mount 418 is formed as shown in Fig. 6 B as a grooved opening wherein the flange 411 may be mounted.

1 The flange 411 illustrated in Figures 7 F and 7 B is a support for a  
2 hollow tube 420 one end of the tube 420 communicating with the  
3 vacuum channel 408 and the other end extending beyond the flange 411  
4 and attachable to a vacuum source. The edges 419 formed around the  
5 periphery of the flange 411 are shaped as a tongue surface engagable  
6 with the groove formed in the periphery of the flange mount 418 making  
7 a snug fitting tongue and groove arrangement 412, snug enough to  
8 prevent dissipation of the vacuum pressure so as to not decrease the  
9 suction of dust and debris from inside the mouth of the horse passing  
10 along the path from the orifice 410 through the vacuum channel 408  
11 and hollow tube 420 to the vacuum source, a SHOP VAC ® with  
12 appropriate hoses 431 similar to that illustrated in Figure 6 H. The  
13 vacuum hoses 431 which join the end of the hollow tube 420 to the  
14 vacuum source may be tied to the powered flexible shaft so that as the  
15 user moves the hand piece, the line providing the rotational power and  
16 the line providing the vacuum source move with the hand piece as a  
17 unit.

18 A latch 413 may be mounted in the base 415 at a position to  
19 engage a catch mounted on the flexible shaft to secure the flexible shaft  
20 with the base 415.

21 Figure 8 is a cross section of the base 415 with flange 411  
22 mounted therein by the tongue and groove 412.

23 Figure 9 is a cross section of the base 415 with flange 411  
24 installed. A third wall forms a bearing support channel 421 starting  
25 near this position and extending in the direction of the rounded cap 416  
26 until it intersects with wall 407.

27 Figure 10 illustrates a bearing support sleeve 304 with a  
28 bearing 305 and upper shaft seal 306 mounted within one end.

29 To assemble the arrangement, a selected tool comprised of a  
30 cutting surface 302 and shaft 303 is inserted through the base 415

1 starting at guard 407 and then into the bearing support channel 421.  
2 The bearing support sleeve 304 is then inserted into the bearing support  
3 channel 421 engaging the shaft 303 through the bearing 305 so that the  
4 shaft 303 extends beyond the end of the bearing support sleeve 304  
5 remote from the bearing. The bearing support sleeve 304 is secured in  
6 place within the bearing support channel 421 by setscrews 405. Now  
7 referring to Figure 5 C, a connector 311 being first mounted to an  
8 adapter to a flexible shaft 312, is mounted on the extended end of the  
9 shaft 303. The adapter 312 being secured in place by a setscrew 405.

10 Figure 11F illustrates the base 415 of an extended  
11 arrangement sized for reaching the rear molars inside the horse's mouth  
12 and fabricated according to the teaching of the invention. In the  
13 preferred arrangement, the base 415 is 14 inches long. This additional  
14 length requires the shaft 303 attached to the cutting surface 302, the  
15 bearing support sleeve 304, flange 411, and hollow tube 420 illustrated  
16 in Fig. 11, to also be proportionally longer. These items may be extended  
17 as illustrated in Figure 11 E. A connector 311 attaches shaft extension  
18 313 to the shaft 303 of the cone shaped cutting surface 302.

19 An additional setscrew 405 may be used to secure the longer  
20 bearing support sleeve 304. The orifice 410 formed by wall 409 at the  
21 front end of the vacuum channel 408 remains similar as it is sized in  
22 relationship to the cutting surface 302.

23 Figures 12 F and 12 B illustrate the assembled extended  
24 arrangement having a base 415 approximately 14 inches long supporting  
25 a rotary tool having a cutting surface 302 and shaft 303 mounted within  
26 a bearing support sleeve 304. A connector 311 with adapter to flexible  
27 shaft 312 is mounted on the end of the shaft 303 remote from the  
28 cutting surface 302.

29 Because the back of the horse mouth is surrounded by  
30 fleshy material, the rounded cap 416 of the base 415 may provide

1 inadequate separation between the cutting surface 302 and the fleshy  
2 material. An external guard 406 may be mounted on the base 415 to  
3 enhance the separation of the fleshy material from the cutting surface  
4 302. Posts 422 are mounted near the cutting surface 302. Figures 12  
5 A, B and C illustrate three shapes, left, right and balanced, respectively  
6 of a type of extended guard 406 which may be removably attached to the  
7 base 415 to provide extra separation between the fleshy material and the  
8 cutting surface 302. Each extended guard 406 is fabricated with walls  
9 423 forming holes engagable with the posts 422. Wall 424 forms an  
10 opening to expose the cutting surface 302 and wall 425 forms an  
11 opening communicating with the orifice 410. Wall 426 forms a shallow  
12 channel in the base 415 into which the lower edge 427 of the extended  
13 guard 406 may be inserted. Wall 431 forms a retaining hole in each  
14 side of the base 415. A wedge arrangement 428 having an offset head  
15 429 and a pin 430 is insertably removable by pin 430 into a selected  
16 retaining hole 431 whereby the wedge arrangement 428 is rotated by  
17 handle 432 to a position wedging the extended guard 406 securely into  
18 place by means of the offset head 429.

19 An attachable handle generally designated 501 is illustrated  
20 by Figure 13. This handle may be mounted on the remote end of the 14  
21 inch base 415 like a pistol grip to provide a leveraged advantage  
22 especially for inserting and guiding the extended arrangement assembled  
23 to the rear molars for removing tooth material. This handle incorporates  
24 a clamp 502 removably mountable over the end of the base 415 to a  
25 position remote from the cap 416. Walls 503 form a threaded hole in the  
26 clamp 502 that accepts an extended screw 504 which upon being  
27 threaded into threaded hole 503 secures the handle 501 in place as well  
28 as preventing movement of clamp 502.

29 Other arrangements that are especially useful for the care of  
30 the rear molars is illustrated in Figure 14 A and 14 B. As shown in

1 Figure 15, the base 415 providing support for the shaft 303 within  
2 bearing support sleeve 304, all similar to the above embodiments but a  
3 set of gears 428 are mounted on the shaft 303 to change the profile of  
4 the shaft 303 by ninety degrees. This embodiment is particularly useful  
5 with the cut-off disk 310 mounted therein in a position which is  
6 essentially horizontal. The cut-off disk can be easily positioned to score  
7 a portion of a tooth to be chipped off or used to polish and smooth  
8 selected teeth even in the rear portions of the horse's mouth.

9 The arrangement illustrated in Figure 14 B is fabricated  
10 according to the above teaching but incorporates a set of gears 428  
11 mounted within the base 415. The gears 429 are adapted to change the  
12 rotational motion of the shaft 303 to a reciprocating motion. In the  
13 preferred embodiment, the reciprocating motion is approximately 1/4  
14 inch back and forth. A tool pad 430 is removably attachable to a  
15 reciprocating tool handle 429. The tool pad 430 has a flat cutting  
16 surface and is particularly useful for the care and maintenance of the  
17 rear most molars in the horse's mouth. The hand piece 415 may be  
18 pistol shaped to supply leverage and to provide adequate mounting for  
19 the set of gears 428 within the hand piece 415 at a point that is not  
20 inserted into the mouth of the horse.

21 The units in the preferred embodiment are fabricated of a  
22 preselected material such as aluminum, chosen to be lightweight,  
23 strong, easily machined and able to function in a wet environment. The  
24 surface of the aluminum may be anodized to protect the material from  
25 corrosion. A lightweight urethane material is preferred for the slip on  
26 extended guard 406 shown in Figure 1 C.

27 Figure 16 is a schematic representation of the power train  
28 generally designated 201. The basic configuration is a selected motor  
29 101. The tools may be mounted directly onto the shaft of the motor 101  
30 or separated from the motor 101 by a flexible shaft 204 as discussed

1 above. Both configurations provide a direct connection between the  
2 motor 101 and the cutting surface 302 of the tool. In the preferred  
3 embodiment of the power train 201, an adjustable torque clutch 206 is  
4 included. Should the preselected torque of the clutch 206 be exceeded  
5 during use of the arrangement fabricated according to the teachings of  
6 this invention, the clutch 206 will disengage the powered motion of the  
7 motor 101 from the tool thereby minimizing possible injury to the horse  
8 or user and allow the user to safely clear any obstruction of the  
9 arrangement before continuing use.

10 Figure 17 illustrates a clutch 206 having a set of clutch  
11 plates 207, a torque adjustment knob 208 that sets the tension between  
12 the clutch plates 207. An end adapter 209 compatible with the flexible  
13 shaft 204 is mounted on the clutch 206 remote from the motor 101. The  
14 clutch 206 is mounted within the collet 202 of the motor 101.

15 A clutch housing 210 is fabricated to slip over the clutch  
16 206 and onto the motor 101 to a position whereby the end adapter 209  
17 is engagable by the end of the flexible shaft 204 which is mounted within  
18 the clutch housing 210. A sliding window 211 may be mounted on the  
19 clutch housing 210 to allow easy access by the user to the torque  
20 adjustment knob 208.

21 Figure 18 illustrates a collar 212 fabricated from stainless  
22 steel and mounted on the flexible shaft 204 remote from the end of the  
23 flexible shaft mounted to the clutch housing 210. The collar 212 is  
24 fabricated with a catch 213 engagable by the latch 413 mounted on the  
25 base 415 of the hand piece 401 when the collar 212 is inserted within  
26 access channel 417. The rotational motion of the motor 101 is  
27 selectively, interruptably transmitted to the clutch 206, through the  
28 flexible shaft 204 engagable with the flexible shaft adapter 312 to the  
29 cutting surface 302.

1           Since certain change may be made in the above apparatus  
2 without departing from the scope of the invention herein involved, it is  
3 intended that all matter contained in the above description, as shown in  
4 the accompanying drawing, shall be interpreted in an illustrative, and  
5 not a limiting sense.